



Side A JAPANESE
Side B ENGLISH

Programmable Controller
MELSEC-F

FX3G-2EYT-BD

USER'S MANUAL



Manual Number	JY997D51401
Revision	D
Date	June 2018

This manual describes the part names, dimensions, mounting, and specifications of the product. Before use, read this manual and the manuals of all relevant products fully to acquire proficiency in handling and operating the product. Make sure to learn all the product information, safety information, and precautions. Store this manual in a safe place so that it can be taken out and read whenever necessary. Always forward it to the end user.

Registration:
The company and product names described in this manual are registered trademarks or the trademarks of their respective companies.

Effective June 2018
Specifications are subject to change without notice.
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Safety Precaution (Read these precautions before use.)

This manual classifies the safety precautions into two categories:

WARNING and **CAUTION**

WARNING	Indicates that incorrect handling may cause hazardous conditions, resulting in death or severe injury.
CAUTION	Indicates that incorrect handling may cause hazardous conditions, resulting in medium or slight personal injury or physical damage.

Depending on circumstances, procedures indicated by **CAUTION** may also be linked to serious results. In any case, it is important to follow the directions for usage.

Associated Manuals

Manual name	Manual No.	Description
FX3s Series User's Manual - Hardware Edition	JY997D48601 MODEL CODE: 09R535	Explains FX3s Series PLC specification details for I/O, wiring, installation, and maintenance.
FX3G Series User's Manual - Hardware Edition	JY997D31301 MODEL CODE: 09R521	Explains FX3G Series PLC specification details for I/O, wiring, installation, and maintenance.
FX3S/FX3G/FX3GC/FX3U/FX3UC Series Programming Manual - Basic & Applied Instruction Edition	JY997D16601 MODEL CODE: 09R517	Describes PLC programming for basic/applied instructions and devices.

How to obtain manuals

For the necessary product manuals or documents, consult with the Mitsubishi Electric dealer from where you purchase your product.

Applicable standards

FX3G-2EYT-BD units made in September, 2013 or later comply with the EC Directive (EMC Directive). Further information can be found in the following manual.

- FX3s Series User's Manual - Hardware Edition
- FX3G Series User's Manual - Hardware Edition

Regarding the standards that relate to the main unit, please refer to either the FX series product catalog or consult with your nearest Mitsubishi product provider.

Attention

This product is designed for use in industrial applications.

1. Outline

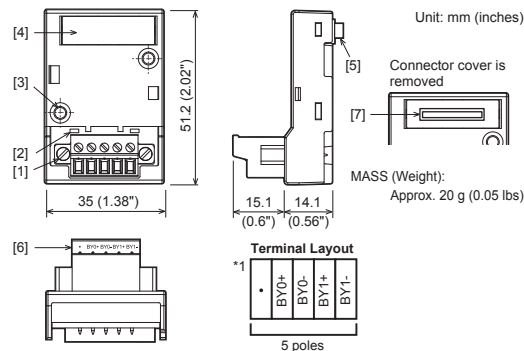
The FX3G-2EYT-BD output expansion board (hereinafter called 2EYT-BD) is an expansion board to be installed in the FX3s/FX3G series programmable controller (hereinafter referred to as "PLC"), to add two transistor outputs.

1.1 Incorporated Items

Verify that the following product and items are included in the package:

Product	FX3G-2EYT-BD output expansion board
Accessories	<ul style="list-style-type: none"> M3×8 tapping screws for installation: 2 pcs. Side cover USER'S MANUAL (This manual)

1.2 External Dimensions and Part Names



- [1] Terminal block mounting screws
- [2] Output LED
BY0 LED : The LED is lit when BY0 is on.
BY1 LED : The LED is lit when BY1 is on.
LEDs correspond to each output terminal
- [3] Mounting holes (2-φ3.2)
- [4] Connector cover
- [5] Main unit connector
- [6] Terminal block for output (European)
- [7] Memory cassette/Display module connector

1 [] represents vacant terminals.
Do not wire vacant terminals externally.

2. Installation

INSTALLATION PRECAUTIONS **WARNING**

- Make sure to cut off all phases of the power supply externally before attempting installation or wiring work. Failure to do so may cause electric shock or damage to the product.

INSTALLATION PRECAUTIONS **CAUTION**

- Use the product within the generic environment specifications described in PLC main unit manual (Hardware Edition). Never use the product in areas with excessive dust, oily smoke, conductive dusts, corrosive gas (salt air, Cl₂, H₂S, SO₂, or NO₂), flammable gas, vibration or impacts, or expose it to high temperature, condensation, or rain and wind. If the product is used in such conditions, electric shock, fire, malfunctions, deterioration or damage may occur.
- Make sure to affix the expansion board with tapping screws. Tightening torque should follow the specifications in the manual. Loose connections may cause malfunctions.
- Use screwdrivers carefully when performing installation work, thus avoiding accident or product damage.
- When drilling screw holes or wiring, make sure cutting or wire debris does not enter the ventilation slits. Failure to do so may cause fire, equipment failures or malfunctions.
- Do not touch the conductive parts of the product directly. Doing so may cause device failures or malfunctions.
- Connect expansion board securely to their designated connectors. Loose connections may cause malfunctions.

For installation/uninstallation details, refer to the following manual.
→ FX3s Series User's Manual - Hardware Edition
→ FX3G Series User's Manual - Hardware Edition

3. Wiring

DESIGN PRECAUTIONS **WARNING**

- Make sure to have the following safety circuits outside of the PLC to ensure safe system operation even during external power supply problems or PLC failure. Otherwise, malfunctions may cause serious accidents.
 - Most importantly, have the following: an emergency stop circuit, a protection circuit, an interlock circuit for opposite movements (such as normal vs. reverse rotation), and an interlock circuit (to prevent damage to the equipment at the upper and lower positioning limits).
 - Note that when the PLC CPU detects an error, such as a watchdog timer error, during self-diagnosis, all outputs are turned off. Also, when an error that cannot be detected by the PLC CPU occurs in an input/output control block, output control may be disabled. External circuits and mechanisms should be designed to ensure safe machinery operation in such a case.
 - If an overload of the 24 V DC service power supply occurs, the voltage automatically drops, inputs in the PLC are disabled, and all outputs are turned off. External circuits and mechanisms should be designed to ensure safe machinery operation in such a case.
 - Note that when an error occurs in a transistor output device, the output could be held either on or off. For output signals that may lead to serious accidents, external circuits and mechanisms should be designed to ensure safe machinery operation in such a case.

DESIGN PRECAUTIONS **CAUTION**

- Do not bundle the control line together with or lay it close to the main circuit or power line. As a guideline, lay the control line at least 100 mm (3.94") or more away from the main circuit or power line. Noise may cause malfunctions.

WIRING PRECAUTIONS **WARNING**

- Make sure to cut off all phases of the power supply externally before attempting installation or wiring work. Failure to do so may cause electric shock or damage to the product.

WIRING PRECAUTIONS **CAUTION**

- Connect the DC power supply to the dedicated terminals specified in the manual of the PLC main unit. If an AC power supply is connected to a DC input/output terminal or DC power supply terminal, the PLC will burn out.
- When drilling screw holes or wiring, make sure cutting or wire debris does not enter the ventilation slits. Failure to do so may cause fire, equipment failures or malfunctions.
- Do not wire vacant terminals externally. Doing so may damage the product.
- Make sure to observe the following precautions in order to prevent malfunctions under the influence of noise:
 - Do not bundle the power line or input line together with or lay it close to the main circuit, high-voltage line or load line. Otherwise, noise disturbance and/or surge induction are likely to take place. As a guideline, lay the control line at least 100mm (3.94") or more away from the main circuit or high-voltage lines.
- Make sure to properly wire to the terminal block (European type) in accordance with the following precautions. Failure to do so may cause electric shock, equipment failures, a short-circuit, wire breakage, malfunctions, or damage to the product.
 - The disposal size of the cable end should follow the dimensions described in the manual.
 - Tightening torque should follow the specifications in the manual.
 - Twist the end of strand wire and make sure that there are no loose wires.
 - Do not solder-plate the electric wire ends.
 - Do not connect more than the specified number of wires or electric wires of unspecified size.
 - Affix the electric wires so that neither the terminal block nor the connected parts are directly stressed.

3.1 Applicable Cable and Terminal Tightening Torque

3.1.1 Terminal block (European type)

- Wire size
Wiring to input device should use 22 to 20 AWG wire.
- Applicable cable

Type	Wire size
Single-wire	0.3 to 0.5 mm ² (AWG22 to 20)
2-wire	2 pieces of 0.3 mm ² (AWG22)

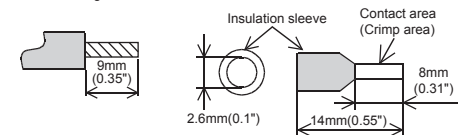
- Termination of cable end
Strip the coating of strand wire and twist the cable core before connecting it, or strip the coating of single wire before connecting it. An alternative connection is to use a ferrule with insulating sleeve. <Reference>

Manufacturer	Model	Caulking tool
Phoenix Contact Co., Ltd.	AI 0.5-8WH	CRIMPFOX 6 ^{*1} (or CRIMPFOX 6T-F ^{*2})

*1 Old model name: CRIMPFOX ZA 3

*2 Old model name: CRIMPFOX UD 6

- Strand wire/single wire - Ferrule with insulation sleeve



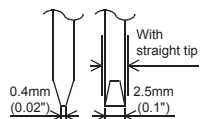
When using a ferrule with insulation sleeve, choose a wire with proper cable sheath referring to the above outside dimensions, or otherwise, the wire cannot be inserted easily. The tightening torque must be 0.22 to 0.25 N·m. Do not tighten terminal screws with a torque outside the above-mentioned range. Failure to do so may cause equipment failures or malfunctions.

4) Tool

For tightening the terminal, use a commercially available small screwdriver having a straight form that is not widened toward the end as shown right.

Caution:

If the diameter of screwdriver grip is too small, tightening torque will not be able to be achieved. Use the following recommended screwdriver or an appropriate replacement (grip diameter: approximately 25 mm (0.98")).
<Reference>



4. Device allocation and program example

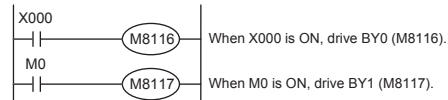
4.1 Device allocation

Each output of 2EYT-BD is allocated a special auxiliary relay. The ON/OFF state of each output is reflected in its corresponding special auxiliary relay.

Input terminal	Special auxiliary relays
BY0	M8116
BY1	M8117

4.2 Program example

Turn the special auxiliary relay allocated to each output ON and OFF by program of PLC.



4.3 Caution on Creation of Programs

- When the END instruction of the program is executed, the output process is completed. The interruption output processing of HSCS, and HSCR, etc. are not carried out. Output refreshing by REF instruction can not be done.
- Do not use the special auxiliary relay for an instruction by which the bit device is of three points or more such as comparison result of the CMP instruction and comparison result of the ZCP instruction is occupied. Do not use the special auxiliary relays for the operand of each application instruction as data. (K1M8116 and K2M8116, etc.)

5. Specification

STARTUP AND MAINTENANCE PRECAUTIONS	⚠ WARNING
<ul style="list-style-type: none"> Do not touch any terminal while the PLC's power is on. Doing so may cause electric shock or malfunctions. Before cleaning or retightening terminals, cut off all phases of the power supply externally. Failure to do so may cause electric shock. Before modifying or disrupting the program in operation or running the PLC, carefully read through this manual and the associated manuals and ensure the safety of the operation. An operation error may damage the machinery or cause accidents. 	

STARTUP AND MAINTENANCE PRECAUTIONS	⚠ CAUTION
<ul style="list-style-type: none"> Do not disassemble or modify the unit. Doing so may cause fire, equipment failures, or malfunctions. * For repair, contact your local Mitsubishi Electric representative. Do not drop the product or exert strong impact to it. Doing so may cause damage. 	

DISPOSAL PRECAUTIONS	⚠ CAUTION
<ul style="list-style-type: none"> Please contact a certified electronic waste disposal company for the environmentally safe recycling and disposal of your device. 	

TRANSPORTATION AND STORAGE PRECAUTIONS	⚠ CAUTION
<ul style="list-style-type: none"> The product is a precision instrument. During transportation, avoid impacts larger than those specified in the general specifications by using dedicated packaging boxes and shock-absorbing pallets. Failure to do so may cause failures in the product. After transportation, verify operation of the product and check for damage of the mounting part, etc. 	

5.1 Applicable PLC

Model name	Applicability
FX3S Series PLC	Ver. 1.10 or later
FX3G Series PLC	Ver. 2.20 or later

The version number can be checked by monitoring D8001/D8101, as well the last three digits indicate the version number.

- Only one 2EYT-BD can be used per main unit. Never stack up two or more expansion boards.

For details on the system configuration, refer to the following manual.

- FX3S Series User's Manual - Hardware Edition
- FX3G Series User's Manual - Hardware Edition

5.2 General Specifications

The general specifications are equivalent to the PLC main unit.

For general specifications, refer to the following manuals.

- FX3S Series User's Manual - Hardware Edition
- FX3G Series User's Manual - Hardware Edition

5.3 Performance Specification

Item	Specification	
Number of output points	2 points	
Output connecting type	Terminal block (European type)	
Output form	Transistor (Sink/Source)	
External power supply	5 to 30 V DC	
Max. load	Resistance load	0.5 A/1 point
	Inductive load	12 W/24 V DC
Response time	OFF to ON	0.2 ms or less
	ON to OFF	
Open circuit leakage current	0.1 mA or less/30 V DC	
ON voltage	1.5 V or less	
Output circuit insulation	Photocoupler insulation	
Output operation display	LED lighting when photocoupler is driven	
Number of occupied I/O points	0 point (This number is not related to the maximum number of input/output points of the PLC.)	

「电器电子产品有害物质限制使用标识要求」的表示方式



Note: This symbol mark is for China only.

含有有害6物质的名称, 含有量, 含有部品
本产品中所含有的有害6物质的名称, 含有量, 含有部品如下表所示。

产品中有害物质的名称及含量

部件名称	有害物质					
	铅 (Pb)	汞 (Hg)	镉 (Cd)	六价铬 (Cr (VI))	多溴联苯 (PBB)	多溴二苯醚 (PBDE)
可编程控制器	○	○	○	○	○	○
外壳	○	○	○	○	○	○
印刷基板	×	○	○	○	○	○

本表格依据SJ/T 11364的规定编制。

○:表示该有害物质在该部件所有均质材料中的含量均在GB/T 26572规定的限量要求以下。

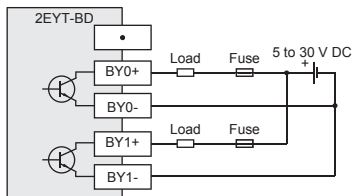
×:表示该有害物质至少在该部件的某一均质材料中的含量超出GB/T 26572规定的限量要求。

基于中国标准法的参考规格: GB/T15969.2

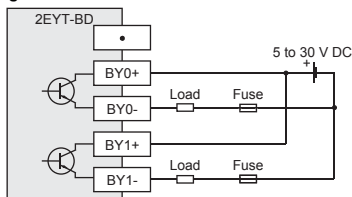
3.2 Wiring of output

→ For the terminal configuration, refer to Section 1.2

Sink output wiring



Source output wiring



3.3 Grounding

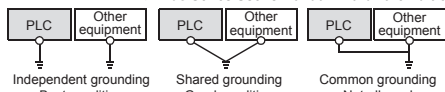
Grounding should be performed as stated below.

- The grounding resistance should be 100 Ω or less.
- Independent grounding should be performed for best results.

When independent grounding is not performed, perform "shared grounding" of the following figure.

For details, refer to the following manual.

- FX3S Series User's Manual - Hardware Edition
- FX3G Series User's Manual - Hardware Edition



- The grounding wire size should be AWG 22 to 20 (0.3 to 0.5 mm²).
- The grounding point should be close to the PLC, and all grounding wire should be as short as possible.

This manual confers no industrial property rights or any rights of any other kind, nor does it confer any patent licenses. Mitsubishi Electric Corporation cannot be held responsible for any problems involving industrial property rights which may occur as a result of using the contents noted in this manual.

Warranty

Exclusion of loss in opportunity and secondary loss from warranty liability
Regardless of the gratis warranty term, Mitsubishi shall not be liable for compensation to:
(1) Damages caused by any cause found not to be the responsibility of Mitsubishi.
(2) Loss in opportunity, lost profits incurred to the user by Failures of Mitsubishi products.
(3) Special damages and secondary damages whether foreseeable or not, compensation for accidents, and compensation for damages to products other than Mitsubishi products.
(4) Replacement by the user, maintenance of on-site equipment, start-up test run and other tasks.

⚠ For safe use

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.
- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi Electric.
- This product has been manufactured under strict quality control. However when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.

MITSUBISHI ELECTRIC CORPORATION

HEAD OFFICE : TOKYO BUILDING, 2-7-3 MARUNOUCHI, CHIYODA-KU, TOKYO 100-8310, JAPAN



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Side B ENGLISH

FX3G-2EYT-BD

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1. Outline

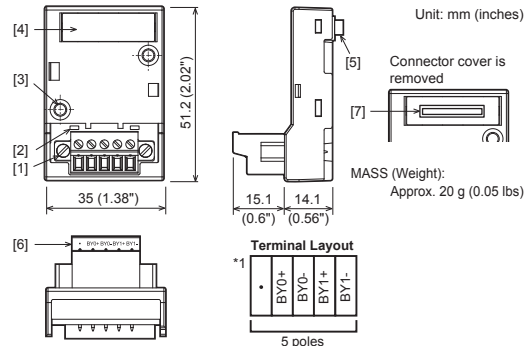
The FX3G-2EYT-BD output expansion board (hereinafter called 2EYT-BD) is an expansion board to be installed in the FX3S/FX3G series programmable controller (hereinafter referred to as "PLC"), to add two transistor outputs.

1.1 Incorporated Items

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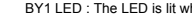
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BY0 LED: The LED is lit when BY0 is on.
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LEDs correspond to each output terminal



[3] Mounting holes (2-φ3.2)

[4] Connector cover

[5] Main unit connector

[6] Terminal block for output (European)

[7] Memory cassette/Display module connector

1 [] represents vacant terminals. Do not wire vacant terminals externally.

2. Installation

INSTALLATION PRECAUTIONS **WARNING**

- Make sure to cut off all phases of the power supply externally before attempting installation or wiring work. Failure to do so may cause electric shock or damage to the product.

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3. Wiring

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 - The disposal size of the cable end should follow the dimensions described in the manual.
 - Tightening torque should follow the specifications in the manual.
 - Twist the end of strand wire and make sure that there are no loose wires.
 - Do not solder-plate the electric wire ends.
 - Do not connect more than the specified number of wires or electric wires of unspecified size.
 - Affix the electric wires so that neither the terminal block nor the connected parts are directly stressed.

3.1 Applicable Cable and Terminal Tightening Torque

3.1.1 Terminal block (European type)

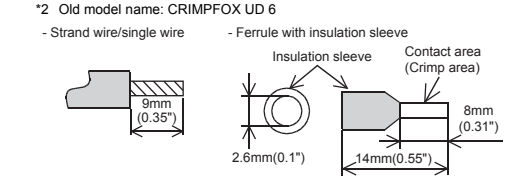
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Manufacturer	Model	Caulking tool
Phoenix Contact Co., Ltd.	AI 0.5-8WH	CRIMPFOX 6 ¹ (or CRIMPFOX 6T-F ²)

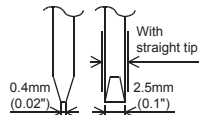
- Old model name: CRIMPFOX ZA 3
- Old model name: CRIMPFOX UD 6



When using a ferrule with insulation sleeve, choose a wire with proper cable sheath referring to the above outside dimensions, or otherwise, the wire cannot be inserted easily. The tightening torque must be 0.22 to 0.25 N·m. Do not tighten terminal screws with a torque outside the above-mentioned range. Failure to do so may cause equipment failures or malfunctions.

4) Tool

For tightening the terminal, use a commercially available small screwdriver having a straight form that is not widened toward the end as shown right.



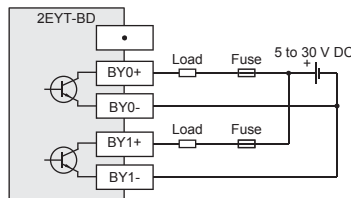
Caution:
If the diameter of screwdriver grip is too small, tightening torque will not be able to be achieved. Use the following recommended screwdriver or an appropriate replacement (grip diameter: approximately 25 mm (0.98")). <Reference>

Manufacturer	Model
Phoenix Contact Co., Ltd.	SZS 0.4×2.5

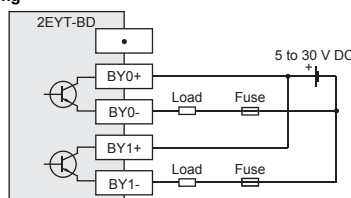
3.2 Wiring of output

→ For the terminal configuration, refer to Section 1.2

Sink output wiring



Source output wiring



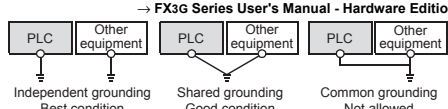
3.3 Grounding

Grounding should be performed as stated below.

- The grounding resistance should be 100 Ω or less.
- Independent grounding should be performed for best results. When independent grounding is not performed, perform "shared grounding" of the following figure.

For details, refer to the following manual.

→ FX3S Series User's Manual - Hardware Edition
→ FX3G Series User's Manual - Hardware Edition



- The grounding wire size should be AWG 22 to 20 (0.3 to 0.5 mm²).
- The grounding point should be close to the PLC, and all grounding wire should be as short as possible.

4. Device allocation and program example

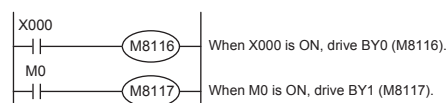
4.1 Device allocation

Each output of 2EYT-BD is allocated a special auxiliary relay. The ON/OFF state of each output is reflected in its corresponding special auxiliary relay.

Input terminal	Special auxiliary relays
BY0	M8116
BY1	M8117

4.2 Program example

Turn the special auxiliary relay allocated to each output ON and OFF by program of PLC.



4.3 Caution on Creation of Programs

- When the END instruction of the program is executed, the output process is completed. The interruption output processing of HSCS, and HSCR, etc. are not carried out. Output refreshing by REF instruction can not be done.
- Do not use the special auxiliary relay for an instruction by which the bit device is of three points or more such as comparison result of the CMP instruction and comparison result of the ZCP instruction is occupied. Do not use the special auxiliary relays for the operand of each application instruction as data. (K1M8116 and K2M8116, etc.)

5. Specification

STARTUP AND MAINTENANCE PRECAUTIONS **WARNING**

- Do not touch any terminal while the PLC's power is on. Doing so may cause electric shock or malfunctions.
- Before cleaning or retightening terminals, cut off all phases of the power supply externally. Failure to do so may cause electric shock.
- Before modifying or disrupting the program in operation or running the PLC, carefully read through this manual and the associated manuals and ensure the safety of the operation. An operation error may damage the machinery or cause accidents.

STARTUP AND MAINTENANCE PRECAUTIONS **CAUTION**

- Do not disassemble or modify the unit. Doing so may cause fire, equipment failures, or malfunctions. For repair, contact your local Mitsubishi Electric representative.
- Do not drop the product or exert strong impact to it. Doing so may cause damage.

DISPOSAL PRECAUTIONS **CAUTION**

- Please contact a certified electronic waste disposal company for the environmentally safe recycling and disposal of your device.

TRANSPORTATION AND STORAGE PRECAUTIONS **CAUTION**

- The product is a precision instrument. During transportation, avoid impacts larger than those specified in the general specifications by using dedicated packaging boxes and shock-absorbing pallets. Failure to do so may cause failures in the product. After transportation, verify operation of the product and check for damage of the mounting part, etc.

5.1 Applicable PLC

Model name	Applicability
FX3S Series PLC	Ver. 1.10 or later
FX3G Series PLC	Ver. 2.20 or later

The version number can be checked by monitoring D8001/D8101, as well as the last three digits indicate the version number.

- Only one 2EYT-BD can be used per main unit. Never stack up two or more expansion boards.

For details on the system configuration, refer to the following manual.
→ FX3S Series User's Manual - Hardware Edition
→ FX3G Series User's Manual - Hardware Edition

5.2 General Specifications

The general specifications are equivalent to the PLC main unit. For general specifications, refer to the following manuals.
→ FX3S Series User's Manual - Hardware Edition
→ FX3G Series User's Manual - Hardware Edition

5.3 Performance Specification

Item	Specification	
Number of output points	2 points	
Output connecting type	Terminal block (European type)	
Output form	Transistor (Sink/Source)	
External power supply	5 to 30 V DC	
Max. load	Resistance load	0.5 A/1 point
	Inductive load	12 W/24 V DC
Response time	OFF to ON	0.2 ms or less
	ON to OFF	0.2 ms or less
Open circuit leakage current	0.1 mA or less/30 V DC	
ON voltage	1.5 V or less	
Output circuit insulation	Photocoupler insulation	
Output operation display	LED lighting when photocoupler is driven	
Number of occupied I/O points	0 point	
	(This number is not related to the maximum number of input/output points of the PLC.)	

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可编程控制器	○	○	○	○	○	○
印刷基板	×	○	○	○	○	○

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- This product has been manufactured under strict quality control. However when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.